

Indigo NXT Ice Machines

Installation, Operation and Maintenance Manual



 **Caution**

Read this instruction before operating this equipment.

Original Document

Part Number 000014141 Rev 07 2/20

Safety Notices

Safety Notices

Read these precautions to prevent personal injury:

- Read this manual thoroughly before operating, installing or performing maintenance on the equipment. Failure to follow instructions in this manual can cause property damage, injury or death.
- Routine adjustments and maintenance procedures outlined in this manual are not covered by the warranty.
- Proper installation, care and maintenance are essential for maximum performance and trouble-free operation of your equipment. Visit our website www.manitowocice.com for manual updates, translations, or contact information for service agents in your area.
- This equipment contains high voltage electricity and refrigerant charge. Installation and repairs are to be performed by properly trained technicians aware of the dangers of dealing with high voltage electricity and refrigerant under pressure. The technician must also be certified in proper refrigerant handling and servicing procedures. All lockout and tag out procedures must be followed when working on this equipment.
- This equipment is intended for indoor use only. Do not install or operate this equipment in outdoor areas.

Definitions

DANGER

Indicates a hazardous situation that, if not avoided, will result in death or serious injury. This applies to the most extreme situations.

Warning

Indicates a hazardous situation that, if not avoided, could result in death or serious injury.

Caution

Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

Notice

Indicates information considered important, but not hazard-related (e.g. messages relating to property damage).

NOTE: Indicates useful, extra information about the procedure you are performing.

▲ Warning

Follow these precautions to prevent personal injury during installation of this equipment:

- Installation must comply with all applicable equipment fire and health codes with the authority having jurisdiction.
- To avoid instability the installation area must be capable of supporting the combined weight of the equipment and product. Additionally the equipment must be level side to side and front to back.
- Ice machines require a deflector when installed on an ice storage bin. Prior to using a non-OEM ice storage system with this ice machine, contact the bin manufacturer to assure their ice deflector is compatible.
- Prior to installing a non-OEM ice storage system with this ice machine, follow the manufacturers installation procedures and verify the location and installation meets the local/national mechanical codes and stability requirements.
- Remove all removable panels before lifting and installing and use appropriate safety equipment during installation and servicing. Two or more people are required to lift or move this appliance to prevent tipping and/or injury.
- Legs or casters must be installed and the legs/casters must be screwed in completely. When casters are installed the mass of this unit will allow it to move uncontrolled on an inclined surface. These units must be tethered/secured to comply with all applicable codes. Swivel casters must be mounted on the front and rigid casters must be mounted on the rear. Lock the front casters after installation is complete.
- Connect to a potable water supply only.
- Do not damage the refrigeration circuit when installing, maintaining or servicing the unit.
- This equipment contains refrigerant charge. Installation of the line sets must be performed by a properly trained and EPA certified refrigeration technician aware of the dangers of dealing with refrigerant charged equipment.

⚠ DANGER

Follow these flammable refrigeration system requirements during installation, use or repair of this equipment:

- Refer to nameplate - Ice machine models may contain up to 150 grams of R290 (propane) refrigerant. R290 (propane) is flammable in concentrations of air between approximately 2.1% and 9.5% by volume (LEL lower explosion limit and UEL upper explosion limit). An ignition source at a temperature higher than 470°C is needed for a combustion to occur. Refer to nameplate to identify the type of refrigerant in your equipment.
- To minimize the risk of ignition due to improper installation, replacement parts or service procedures, only refrigeration technicians with flammable refrigerant training who are aware of the dangers of dealing with high voltage electricity and refrigerant under pressure are allowed to work on this equipment.
- All replacement parts must be like components obtained from the equipment manufacturers authorized replacement part network.
- This equipment must be installed in accordance with the ASHRAE 15 Safety Standard for Refrigeration Systems.
- This equipment can not be installed in corridors or hallways of public buildings.
- Installation must comply with all applicable equipment fire and health codes with the authority having jurisdiction.
- All lockout and tag out procedures must be followed when working on this equipment.
- This equipment contains high voltage electricity and refrigerant charge. Shorting electrical wires to refrigeration tubing may result in an explosion. All electrical power must be disconnected from the system before servicing the system. Refrigerant leaks, can result in serious injury or death from explosion, fire, or contact with refrigerant or lubricant mists.
- Do not damage the refrigeration circuit when installing, maintaining or servicing the unit. Never use sharp objects or tools to remove ice or frost. Do not use mechanical devices or other means to accelerate the defrosting process.

⚠ Warning

Follow these electrical requirements during installation of this equipment:

- All field wiring must conform to all applicable codes of the authority having jurisdiction. It is the responsibility of the end user to provide the disconnect means to satisfy local codes. Refer to rating plate for proper voltage.
- This appliance must be grounded.
- This equipment must be positioned so that the plug is accessible unless other means for disconnection from the power supply (e.g., circuit breaker or disconnect switch) is provided.
- Check all wiring connections, including factory terminals, before operation. Connections can become loose during shipment and installation.

⚠ DANGER

Do not operate equipment that has been misused, abused, neglected, damaged, or altered/modified from that of original manufactured specifications. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision concerning use of the appliance by a person responsible for their safety. Do not allow children to play with, clean or maintain this appliance without proper supervision.

⚠ Warning

Follow these precautions to prevent personal injury while operating or maintaining this equipment:

- Read this manual thoroughly before operating, installing or performing maintenance on the equipment. Failure to follow instructions in this manual can cause property damage, injury or death.
- Crush/Pinch Hazard. Keep hands clear of moving components. Components can move without warning unless power is disconnected and all potential energy is removed.
- Moisture collecting on the floor will create a slippery surface. Clean up any water on the floor immediately to prevent a slip hazard.
- Objects placed or dropped in the bin can affect human health and safety. Locate and remove any objects immediately.
- Never use sharp objects or tools to remove ice or frost. Do not use mechanical devices or other means to accelerate the defrosting process.
- When using cleaning fluids or chemicals, rubber gloves and eye protection (and/or face shield) must be worn.

⚠ DANGER

Follow these precautions to prevent personal injury during use and maintenance of this equipment:

- It is the responsibility of the equipment owner to perform a Personal Protective Equipment Hazard Assessment to ensure adequate protection during maintenance procedures.
- Do Not Store Or Use Gasoline Or Other Flammable Vapors Or Liquids In The Vicinity Of This Or Any Other Appliance. Never use flammable oil soaked cloths or combustible cleaning solutions for cleaning.
- All covers and access panels must be in place and properly secured when operating this equipment.
- Risk of fire/shock. All minimum clearances must be maintained. Do not obstruct vents or openings.
- Failure to disconnect power at the main power supply disconnect could result in serious injury or death. The power switch DOES NOT disconnect all incoming power.
- All utility connections and fixtures must be maintained in accordance with the authority having jurisdiction.
- Turn off and lockout all utilities (gas, electric, water) according to approved practices during maintenance or servicing.
- Units with two power cords must be plugged into individual branch circuits. During movement, cleaning or repair it is necessary to unplug both power cords.
- Never use a high-pressure water jet for cleaning on the interior or exterior of this unit. Do not use power cleaning equipment, steel wool, scrapers or wire brushes on stainless steel or painted surfaces.
- Two or more people are required to move this equipment to prevent tipping.
- Locking the front casters after moving is the owner's and operator's responsibility. When casters are installed, the mass of this unit will allow it to move uncontrolled on an inclined surface. These units must be tethered/secured to comply with all applicable codes.
- The on-site supervisor is responsible for ensuring that operators are made aware of the inherent dangers of operating this equipment.
- Do not operate any appliance with a damaged cord or plug. All repairs must be performed by a qualified service company.

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Section 1 General Information

Model Numbers

This manual covers the following models:

| Self-Contained Air-Cooled | Self-Contained Water-Cooled | Remote Air-Cooled |
|--|--|--|
| IDF0300A IYF0300A | IDF0300W IYF0300W | ---- |
| IDT0300A IYT0300A | IDT0300W IYT0300W | ---- |
| IYP0320A | ---- | ---- |
| IDT0420A IYT0420A | IDT0420W IYT0420W | ---- |
| IDT0450A IYT0450A | IDT0450W IYT0450W | ---- |
| IDT0500A IYT0500A IRT0500A IDP0500A | IDT0500W IYT0500W IRT0500W ---- | IDT0500N IYT0500N IDF0500N IYF0500N |
| IDP0520A IYP0520A | ---- | ---- |
| IDF0600A IYF0600A | IDF0600W IYF0600W | IDF0600N IYF0600N |
| IDT0620A IYT0620A IRT0620A | IDT0620W IYT0620W ---- | ---- |
| IDT0750A IYT0750A IRT0750A | IDT0750W IYT0750W IRT0750W | ---- |
| IDF0900A IYF0900A IRF0900A | IDF0900W IYF0900W IRF0900W | IDF0900N IYF0900N ---- |
| IDT0900A IYT0900A IRT0900A | IDT0900W IYT0900W IRT0900W | ---- |
| IDT1200A IYT1200A | IDT1200W IYT1200W | IDT1200N IYT1200N |

| Self-Contained Air-Cooled | Self-Contained Water-Cooled | Remote Air-Cooled |
|----------------------------------|------------------------------|----------------------------------|
| IDT1500A IYT1500A | IDT1500W IYT1500W | IDT1500N IYT1500N |
| IDT1900A IYT1900A IRT1900A | IDT1900W IYT1900W ---- | IDT1900N IYT1900N IRT1900N |

| QuietQube Indoor Head Section | QuietQube Air-Cooled Condensing Unit |
|-------------------------------|--------------------------------------|
| IYF0600C | CVDF0600 |
| IBF0620C | |
| IBF0820C | CVDF0900 |
| IYF0900C | |
| IBT1020C | CVDT1200 |
| IDT1200C IYT1200C | |
| IDF1400C IYF1400C | CVDF1400 |
| IDF1800C IYF1800C | CVDF1800 |
| IDF2100C IYF2100C | CVDF2100 |

Accessories

Ice Deflector

An ice deflector is required when the ice machine is installed on a bin. An ice deflector is not required when the ice machine is installed on a dispenser.

Top Air Discharge Kit

The top air discharge kit can be used on select ice machine models. This kit directs warm exhaust air upward rather than out the side panels.

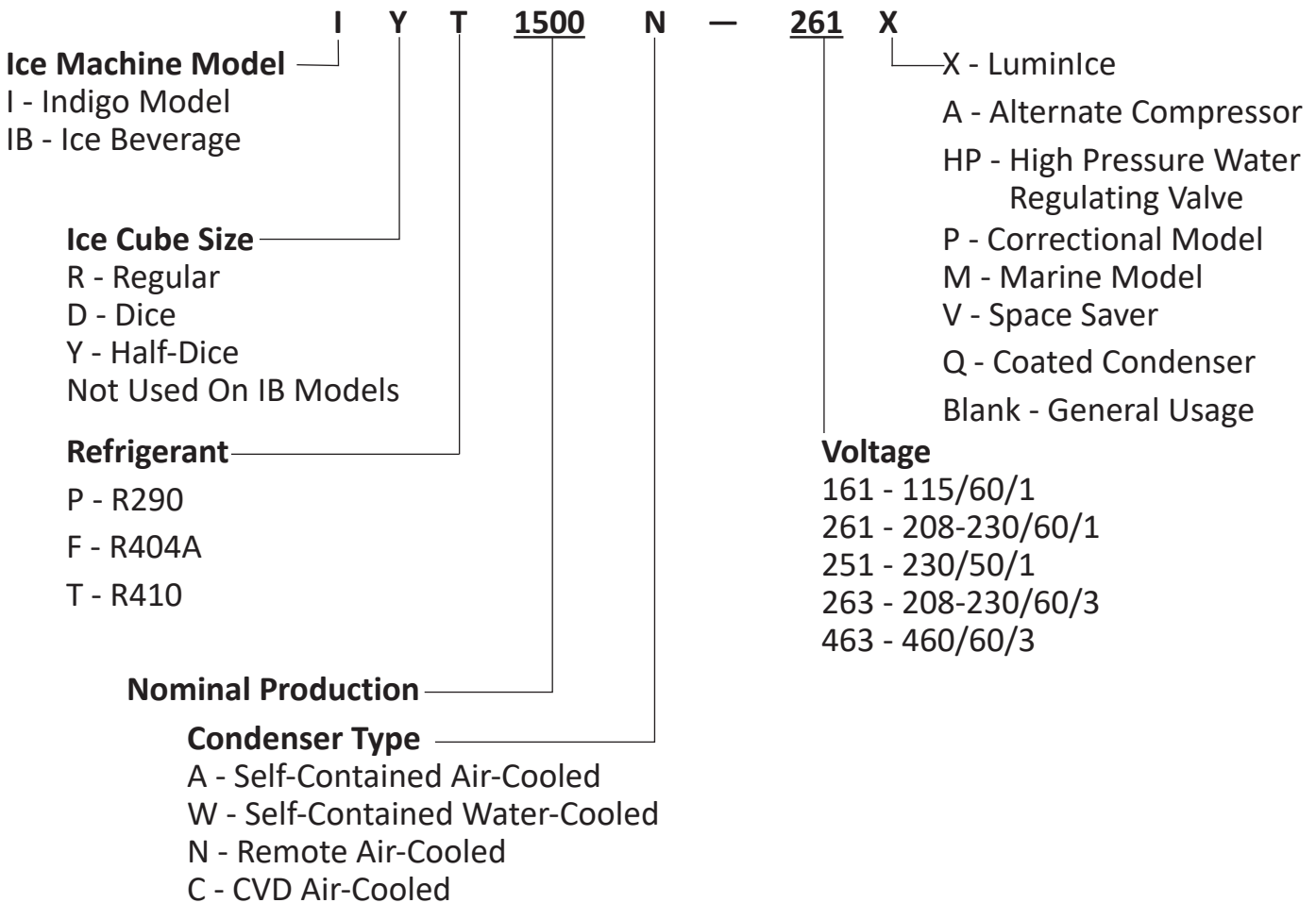
AuCS® Automatic Cleaning System

This accessory reduces equipment cleaning expense. The AuCS® accessory monitors ice making cycles and initiates a remedial cleaning procedure automatically.

LuminIce® II

The LuminIce® growth inhibitor recirculates the air in the ice machine foodzone over a UV bulb. This process will inhibit the growth of common micro-organisms on all exposed foodzone surfaces.

How To Read A Model Number



NOTE: These products are hermetically sealed and contain fluorinated greenhouse gas R404A or R410A.

Section 2 Installation

Installation

Location Requirements

The location selected for the ice machine head section must meet the following criteria. If any of these criteria are not met, select another location.

- The location must be indoors and must be free of airborne and other contaminants.
- The location must not be near heat-generating equipment or in direct sunlight.
- The location must allow enough clearance for water, drain, and electrical connections in the **rear of the ice machine**.
- The location must not obstruct airflow through or around the ice machine.

Installation Requirements

- The ice machine and bin must be level.
- Vent the ice machine and bin drains separately.
- Bin drain termination must have an air gap.
- The ice machine and bin must be descaled and sanitized after installation.
- The drain line must contain a union or other suitable means of disconnection at the ice machine.

QuietQube Models Only

- The ice machine top panel can be trimmed with an aviator snips to allow the line set, water line and electrical connections to exit the top. Only cut out what is needed, the back panel must support the top panel.
- The water inlet and electrical connection must contain a service loop to allow future access.

Minimum/Maximum Temperatures

| Model | Minimum Air Temperature | Maximum Air Temperature |
|-------------------------------|-------------------------|-------------------------|
| All Ice Machine Head Sections | 35°F 2°C | 110°F 43°C |

| Remote Condensers | Minimum Air Temperature | Maximum Air Temperature |
|-------------------|-------------------------|-------------------------|
| All Models | -20°F -29°C | 120°F 49°C |

| QuietQube Condensing Units | Minimum Air Temperature | Maximum Air Temperature |
|--|-------------------------|-------------------------|
| CVDF0600 CVDF0900 CVDT1200 CVDF2100 | -20°F -29°C | 120°F 49°C |
| CVDF1400 CVDF1800 | -20°F -29°C | 130°F 54°C |

Ice Machine Heat of Rejection

| Ice Machine Series | Heat of Rejection | |
|--------------------|-------------------|-------|
| | Air Conditioning | Peak |
| IF0300 IT0300 | 4600 | 5450 |
| IT0420 | 3800 | 6000 |
| IT0450 | 3800 | 6000 |
| IT0500 | 3800 | 6000 |
| IF0500 | 3800 | 6000 |
| IP0500 | 3800 | 6000 |
| IP0520 | 3800 | 6000 |
| IF0600 | 11800 | 13700 |
| IT0620 | 5400 | 6300 |
| IT0750 | 12800 | 13700 |
| IF0900 | 13000 | 16000 |
| IT0900 | 12700 | 14800 |
| IT1200 | 16200 | 19100 |
| IT1500 | 23000 | 27000 |
| IT1900 | 26100 | 30500 |

Use this information when:

- Sizing air conditioning equipment where self-contained air-cooled ice machines are installed.
- Determining the load on a cooling tower. Use the peak figure for sizing the load.

Clearance Requirements

| IF0300 IT0300 | Self- Contained Air-Cooled | Self- Contained Water-Cooled |
|------------------|----------------------------------|------------------------------------|
| Top/Sides | 16" (40 cm) | 8" (20 cm) |
| Back | 5" (13 cm) | 5" (13 cm) |

| IT0420 IT0620 | Self- Contained Air-Cooled | Water-Cooled or Remote Condenser |
|------------------|----------------------------------|--|
| Top/Sides | 12" (31 cm) | 8" (20 cm) |
| Back | 5" (13 cm) | 5" (13 cm) |

| IT0450 IT0500 IF0500 IP0500 IP0520 IF0600 IT0750 IF0900 IT0900 | Self- Contained Air-Cooled | Self- Contained Water-Cooled |
|--|----------------------------------|------------------------------------|
| Top/Sides | 8" (20 cm) | 8" (20 cm) |
| Back | 5" (13 cm) | 5" (13 cm) |

NOTE: Top air discharge kits require the same clearance requirements as the comparable self-contained air-cooled model.

| IT1200 60 Hz | Self- Contained Air-Cooled | Water-Cooled or Remote Condenser |
|------------------|----------------------------------|--|
| Top/Sides | 8" (20 cm) | 8" (20 cm) |
| Back | 5" (13 cm) | 5" (13 cm) |

| IT1200 50 Hz | Self- Contained Air-Cooled | Water-Cooled or Remote Condenser |
|--------------|----------------------------------|--|
| Top | 12" (31 cm) | 8" (20 cm) |
| Sides | 23" (58 cm) | 8" (20 cm) |
| Back | 8" (20 cm) | 5" (13 cm) |

| IT1500 | Self-Contained Air-Cooled | Water-Cooled or Remote Condenser |
|--------------|------------------------------|--|
| Top | 12" (31 cm) | 8" (20 cm) |
| Sides | 8" (20 cm) | 8" (20 cm) |
| Back | 12" (31 cm) | 5" (13 cm) |

| IT1900 | Self-Contained Air-Cooled | Water-Cooled or Remote Condenser |
|------------------|------------------------------|--|
| Top/Sides | 24" (61 cm) | 8" (20 cm) |
| Back | 12" (31 cm) | 5" (13 cm) |

Bristol Compressor

| ¹ IT1900 | Self-Contained Air-Cooled | Water-Cooled or Remote Condenser |
|---------------------|------------------------------|--|
| Top/Sides | 8" (20 cm) | 8" (20 cm) |
| Back | 5" (13 cm) | 5" (13 cm) |

¹Copeland Compressor

QuietQube Model Clearance Requirements

| Model | Top | Back | Sides |
|---|-----------------|---------------|------------------|
| IF0600C IT0750C IF0900C IT0900C IT1200C | 5" (13 cm) | 5" (13 cm) | 5" (13 cm) |
| IBF0620C IBF0820C IBT1020C IF1400C IF1800C IF2100C | 2"*** (5 cm) | 5" (13 cm) | 8" ** (20 cm) |

** 24" (61 cm) is recommended on top/sides for servicing

Condensing Unit Clearance Requirements

| Model | Top/Sides | Back | Front |
|--|---------------|-----------------|-----------------|
| CVDF0600 CVDF0900 CVDT1200 CVDF1400 CVDF1800 CVDF2100 | 0"* (0 cm) | 48" (122 cm) | 48" (122 cm) |
| * 24" (61 cm) is recommended on top/sides for servicing | | | |

Notice

The ice machine must be protected if it will be subjected to temperatures below 32°F (0°C). Failure caused by exposure to freezing temperatures is not covered by the warranty.

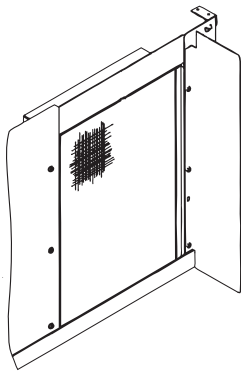
Air Baffle

Self-Contained Air-cooled Only

The air-cooled baffle prevents condenser air from recirculating.

To install:

1. Loosen the back panel screws next to the condenser.
2. Align the keyhole slots in the air baffle with the screw holes and slide the baffle down to lock in place.



Bin Installation Requirements

- The installation area must be capable of supporting the combined weight of the equipment and product.
- All ice machines installed on a bin require an ice deflector.
- Manitowoc bins have a deflector installed and require no modifications when used with a forward-facing evaporator.
- Ice machines with multiple evaporators require a deflector kit.
- Align sides and back of ice machine with sides and back of bin when placing ice machine on bin.
- Optional sales kits are available to adapt various sized or multiple ice machines on large bins.

Bin Installation

NOTE: When using casters, the units must be tethered or secured to comply with all applicable codes. Swivel casters must be mounted on the front and rigid casters must be mounted on the rear. Lock the front casters after installation is complete.

1. Remove threaded plug from drain fitting.
2. Screw the leveling legs onto the bottom of the bin.
3. Screw the foot of each leg in as far as possible.
4. Move the bin into its final position.
5. Level the bin to assure that the bin door closes and seals properly. Use a level on top of the bin. Turn the base of each foot as necessary to level the bin.
6. Inspect bin gasket prior to ice machine installation. (Manitowoc bins come with a closed cell foam gasket installed along the top surface of the bin.)
7. Remove all panels from ice machine before lifting and installing on bin. Remove front panel, top cover, left and right side panels.

Dispenser Installation

Observe following recommendations unless required by the dispenser manufacturer.

- An adapter is not required for ice machines that match the dispenser size.
- A deflector is not required.
- Ice level management is recommended to prevent water leakage or movement of ice machine during agitation.
- Align sides and back of ice machine with sides and back of dispenser when placing ice machine.
- Follow ice machine installation procedures in this manual and any additional installation requirements specified by the dispenser manufacturer.

Electrical Requirements

All electrical work, including wire routing and grounding, must conform to local, state and national electrical codes. The following precautions must be observed:

- The ice machine must be grounded.
- A separate fuse/circuit breaker (dedicated circuit) must be provided for each ice machine head section, condenser or condensing unit.
- A qualified electrician must determine proper wire size dependent upon location, materials used and length of run (minimum circuit ampacity can be used to help select the wire size).

⚠ Warning

All wiring must conform to local, state and national codes.

Voltage

The maximum allowable voltage variation is +10% / -5% of the rated voltage at ice machine start-up (when the electrical load is highest).

⚠ Warning

The ice machine must be grounded in accordance with national and local electrical codes.

Fuse/Circuit Breaker

A separate electrical disconnect, which disconnects all poles and has 3 mm (1/8") contact separation, must be provided for fixed wiring. Circuit breakers must be H.A.C.R. rated in USA.

Minimum Circuit Ampacity

The minimum circuit ampacity is used to help select the wire size of the electrical supply. (Minimum circuit ampacity is not the ice machine's running amp load.)

The wire size (or gauge) also depends on location, materials used, length of run, etc., so it must be determined by a qualified electrician.

Ground Fault Circuit Interrupter

We do not recommend the use of a GFCI/GFI circuit protection with our equipment. If a GFCI/GFI is required by code, use a GFCI/GFI breaker rather than an outlet, which is more prone to intermittent nuisance trips than panel circuit breakers.

Maximum Breaker Size & Minimum Circuit Amperage Chart

NOTE: Due to continuous product improvements, this information is for reference only. Please refer to the ice machine data plate to verify electrical data. Model/Serial data plate information overrides information listed on this page.

| Ice Machine | Voltage/Phase/ Cycle | Air-Cooled | | Water-Cooled | | Remote Condenser | |
|-------------|-------------------------|------------------------------------|----------------------------|------------------------------------|----------------------------|------------------------------------|----------------------------|
| | | Maximum Fuse/Circuit Breaker | Minimum Circuit Amps | Maximum Fuse/Circuit Breaker | Minimum Circuit Amps | Maximum Fuse/Circuit Breaker | Minimum Circuit Amps |
| IF0300 | 115/1/60 | 15 | 10.8 | 15 | 10.0 | --- | --- |
| | 230/1/50 | 15 | 6.1 | 15 | 5.6 | --- | --- |
| | 230/1/60 | 15 | 6.1 | 15 | 5.7 | --- | --- |
| IT0300 | 115/1/60 | 15 | 8.8 | 15 | 7.9 | --- | --- |
| | 230/1/50 | 15 | 4.2 | 15 | 3.8 | --- | --- |
| | 230/1/60 | 15 | 4.2 | 15 | 3.8 | --- | --- |
| IT0420 | 115/1/60 | 15 | 11.3 | 15 | 10.6 | --- | --- |
| | 208-230/1/60 | 15 | 5.5 | 15 | 5.2 | --- | --- |
| | 230/1/50 | 15 | 5.7 | --- | --- | --- | --- |
| IT0450 | 115/1/60 | 20 | 11.9 | 20 | 11.2 | --- | --- |
| | 208-230/1/60 | 15 | 5.6 | 15 | 5.3 | --- | --- |
| | 230/1/50 | 15 | 5.6 | 15 | 5.3 | --- | --- |
| IT0500 | 115/1/60 | 15 | 11.5 | 15 | 10.8 | 20 | 13.7 ¹ 14.8 |
| | 208-230/1/60 | 15 | 5.1 | 15 | 4.8 | --- | --- |
| | 230/1/50 | 15 | 5.6 | --- | --- | --- | --- |
| IF0500 | 115/1/60 | --- | --- | --- | --- | 20 | 14.8 |
| | 208-230/1/60 | --- | --- | --- | --- | 15 | 11.7 |
| IP0500 | 115/1/60 | 15 | ¹ 11.5 | --- | --- | --- | --- |
| | 208-230/1/60 | 15 | ¹ 5.1 | --- | --- | --- | --- |
| | 230/1/50 | 15 | ¹ 5.6 | --- | --- | --- | --- |
| IP0520 | 115/1/60 | 15 | ¹ 11.5 | --- | --- | --- | --- |
| | 208-230/1/60 | 15 | ¹ 5.1 | --- | --- | --- | --- |
| | 230/1/50 | 15 | ¹ 5.6 | --- | --- | --- | --- |
| IF0600 | 208-230/1/60 | 15 | 11.1 | 15 | 10.7 | 15 | 11.7 ¹ 8.9 |
| | 230/1/50 | 15 | 6.7 | 15 | 6.1 | 15 | 7.1 ¹ 8.1 |
| IT0620 | 115/1/60 | 20 | 12.2 | 20 | 11.6 | --- | --- |
| | 208-230/1/60 | 15 | 5.9 | 15 | 5.6 | --- | --- |
| | 230/1/50 | 15 | 5.6 | 15 | 5.4 | --- | --- |

| Ice Machine | Voltage/Phase/ Cycle | Air-Cooled | | Water-Cooled | | Remote Condenser | |
|-------------|-------------------------|------------------------------|----------------------|------------------------------|------------------------|------------------------------|------------------------|
| | | Maximum Fuse/Circuit Breaker | Minimum Circuit Amps | Maximum Fuse/Circuit Breaker | Minimum Circuit Amps | Maximum Fuse/Circuit Breaker | Minimum Circuit Amps |
| IT0750 | 208-230/1/60 | 15 | 8.4 18.3 | 15 | 8.1 17.9 | --- | --- |
| | 230/1/50 | 15 | 8.4 16.7 | 15 | 8.1 16.5 | --- | --- |
| IF0900 | 208-230/1/60 | 20 15 | 12.2 19.5 | 20 | 11.2 18.8 | 20 15 | 12.2 19.8 |
| | 208-230/3/60 | 15 | 9.7 | 15 | 8.7 | 15 | 9.7 17.2 |
| | 230/1/50 | 15 | 8.9 | 15 | 8.2 | 15 | 8.6 19.0 |
| IT0900 | 208-230/1/60 | 15 | 9.5 | 15 | 8.8 | --- | --- |
| | 230/1/50 | 15 | 10.7 | 15 | 10.1 | --- | --- |
| IT1200 | 208-230/1/60 | 20 | 14.2 | 20 | 13.4 | 15 | 11.0 110.9 |
| | 208-230/3/60 | 15 | 8.6 | 15 | 7.9 | 15 | 9.2 110.1 |
| | 230/1/50 | 20 | 14.0 | 20 | 13.3 | 15 25 | 11.1 115.6 |
| IT1500 | 208-230/1/60 | 25 30 | 15.4 118.5 | 25 30 | 14.0 117.0 | 25 | 14.0 115.6 |
| | 208-230/3/60 | 20 | 12.8 113.4 | 20 | 11.3 112.0 | 20 25 20 | 11.3 115.3 113.0 |
| | 230/1/50 | 25 20 | 14.9 114.3 | 25 20 | 14.2 113.5 | 25 20 | 15.2 114.6 |
| IT1900 | 208-230/1/60 | 30 | 17.9 120.1 | 25 25 30 | 16.5 115.0 118.8 | 25 30 30 | 17.0 118.5 119.3 |
| | 208-230/3/60 | 20 | 14.2 114.4 | 20 | 12.8 113.0 | 20 | 13.0 113.1 |
| | 230/1/50 | 25 | 15.8 116.5 | 25 | 15.0 | 25 | 15.3 115.8 |
| | 380-460/3/50-60 | --- | --- | 15 | 6.1 | --- | --- |

¹Alternate compressor - Refer to model serial tag on ice machine to verify your minimum circuit amps.

QuietQube Head Sections

| Ice Machine | Voltage/Phase/ Cycle | Maximum Fuse/ Circuit Breaker | Minimum Circuit Amps | Total Amps |
|--------------------------------|-------------------------|----------------------------------|-------------------------|------------|
| Ice Beverage Models | 115/1/60 | 15 amp | --- | 1.2 |
| | 230/1/50 | 15 amp | --- | 1.0 |
| All Non IB QuietQube Models | 115/1/60 | 15 amp | 1.2 | --- |
| | 230/1/50 | 15 amp | 1.0 | --- |

CVD Condensing Units

| Condensing Unit | Voltage/Phase/ Cycle | Maximum Fuse/Circuit Breaker | Minimum Circuit Amps | Minimum Wire Size Required by Manitowoc |
|--------------------|-------------------------|------------------------------------|-------------------------|--|
| CVDF0600 | 208-230/1/60 | 15 amp | 11.6 19.0 | #12 Solid Copper Conductor |
| | 208-230/3/60 | 15 amp | 10.2 16.6 | #12 Solid Copper Conductor |
| | 230/1/50 | 15 amp | 10.2 | #12 Solid Copper Conductor |
| CVDF0900 | 208-230/1/60 | 20 amp | 11.5 | #10 Solid Copper Conductor |
| | 208-230/3/60 | 15 amp | 7.1 | #12 Solid Copper Conductor |
| | 230/1/50 | 20 amp | 8.7 | #10 Solid Copper Conductor |
| CVDT1200 | 208-230/1/60 | 25 amp 20 amp | 14.8 13.3 | #10 Solid Copper Conductor |
| | 208-230/3/60 | 15 amp | 9.3 11.1 | #12 Solid Copper Conductor |
| CVDF1400 | 208-230/1/60 | 20 amp | 14.2 11.1 | #10 Solid Copper Conductor |
| | 208-230/3/60 | 15 amp | 11.1 | #12 Solid Copper Conductor |
| CVDF1800 | 208-230/1/60 | 30 amp | 19.2 | #8 Solid Copper Conductor |
| | 208-230/3/60 | 20 amp | 13.3 | #10 Solid Copper Conductor |
| | 230/1/50 | 40 amp | 25.0 | #8 Solid Copper Conductor |
| CVDF2100 | 208-230/1/60 | 50 amp | 40.0 | #6 Solid Copper Conductor |
| | 208-230/3/60 | 30 amp | 30.0 | #10 Solid Copper Conductor |

¹Alternate compressor - Refer to model serial tag on ice machine to verify your minimum circuit amps.

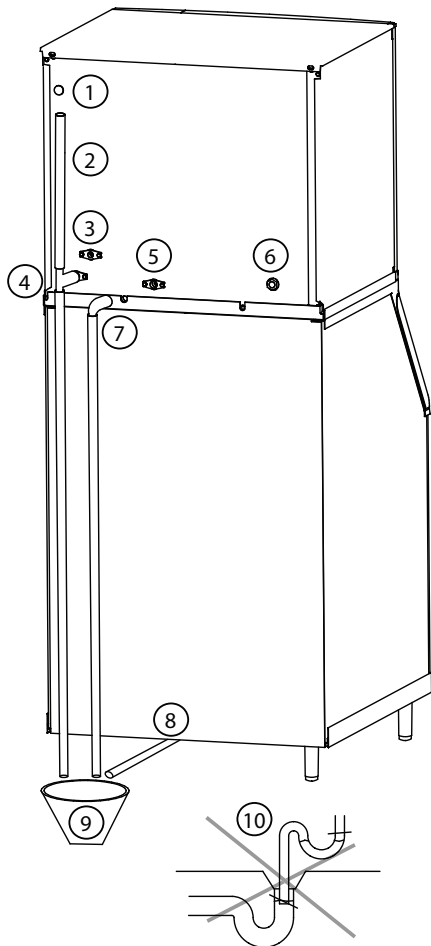
| Water Supply and Drain Line Sizing/Connections | | | | |
|---|---------------------------------------|--|--|--|
| Location | Water Temperature | Water Pressure | Ice Machine Fitting | Tubing Size up to Ice Machine Fitting |
| Ice Making Water Inlet | 40°F (4.4°C) Min. 90°F (32°C) Max. | 20 psi (140 kPa) Min. 80 psi (550 kPa) Max. | 3/8" Female Pipe Thread | 3/8" (10 mm) minimum inside diameter |
| Ice Making Water Drain | — | — | 1/2" Female Pipe Thread | 1/2" (13 mm) minimum inside diameter |
| Condenser Water Inlet | 40°F (4.4°C) Min. 90°F (32°C) Max. | 20 psi (140 kPa) Min. 276 psi (1900 kPa) Max. | I0300 - I1000 = 3/8" Female Pipe Thread I1200 - I1800 = 1/2" Female Pipe Thread | |
| Condenser Water Drain | — | — | 1/2" Female Pipe Thread | 1/2" (13 mm) minimum inside diameter |
| Bin Drain | — | — | 3/4" Female Pipe Thread | 3/4" (19 mm) minimum inside diameter |
| Large Capacity Bin Drain | | | 1" Female Pipe Thread | 1" (25 mm) minimum inside diameter |

Min. = Minimum, Max. = Maximum

Water Connections

- Local water conditions may require treatment of the water to inhibit scale formation, filter sediment, and remove chlorine odor and taste.
- Connect ice making water inlet to potable water only.
- Install a water shut-off valve for potable water and water cooled condenser lines.
- Do not connect the ice machine to a hot water supply. Verify hot water restrictors installed on other equipment are functioning correctly. (Check valves on sink, faucets, dishwashers, etc.)
- Install a water regulating valve if water pressure exceeds the maximum valve rating.
- Insulate water and drain lines to prevent condensation.

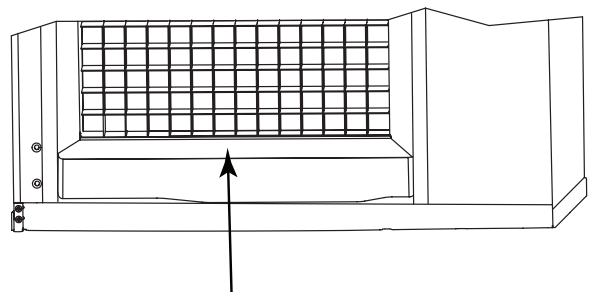
Water Supply and Drain Connections



| Item | Description |
|------|---|
| 1 | Electrical Entrance |
| 2 | Vent Tube - Minimum Height 18" (46 cm) |
| 3 | Potable Water Inlet - 3/8" FPT |
| 4 | Potable Water Drain - 1/2" FPT |
| 5 | Condenser Water Outlet - 1/2" FPT Water-cooled Models Only Install Separate Drain When Used |
| 6 | Condenser Water Inlet See "Condenser Water Inlet" on page 22 for fitting sizes |
| 7 | Base Drain - 1/2" CPVC Socket |
| 8 | Bin Drain - See "Bin Drain" on page 22 for fitting sizes |
| 9 | Floor Drain - Open and Trapped |
| 10 | Do Not Trap Drain Line - Leave Air Gap Between Drain Line and Floor Drain |

AIR GAP

A greater than 1-inch air gap is built into the ice machine for back-flow prevention. This air gap exceeds NSF 12 requirements for back-flow prevention.



This air gap is greater than 1"

⚠ Caution

Do not apply heat to water inlet valve or water drain fittings. Heating will damage the nonmetallic connector. Do not over tighten fittings. Two turns after hand tight is the maximum.

INSTALLATION NOTE (SWITZERLAND)

The connection to the drinking water network must be made with a certified backflow preventer type EA (EN13959) and with a certified connection hose (EN13618 or EN61770) on site.

Cooling Tower Applications (Water-Cooled Models)

A water cooling tower installation does not require modification of the ice machine.

- Water pressure at the condenser cannot exceed 276 psig (1900 kPa).
- Water entering the condenser must not exceed 90°F (32°C).
- Water flow through the condenser must not exceed 5 gallons (19 liters) per minute.
- Allow for a pressure drop of 7 psi (50 kPa) between the condenser water inlet and the outlet of the ice machine.
- Water exiting the condenser must not exceed 110°F (43°C).

Drain Connections

Follow these guidelines when installing drain lines to prevent drain water from flowing back into the ice machine and storage bin:

- Drain lines must have a 1.5 inch drop per 5 foot (2.5 cm per meter) of run and must not create traps.
- The floor drain must be large enough to accommodate drainage from all drains.
- Run separate bin and ice machine drain lines. Insulate them to prevent condensation.
- Install a tee at the ice machine drain outlet and install an 18" (46 cm) vent above the drain line.
- Drain termination must have an air gap that meets local code.

Auxiliary Base Drain Installation

An auxiliary drain is located in the ice machine base to remove moisture in high humidity areas.

1. View the back of the ice machine base on the compressor side and locate and remove the cap plug.
2. Route tubing to an open site drain:
 - Use 1/2 inch CPVC tubing.
 - Apply a bead of silicone around the exterior of the ice machine tubing and insert into ice machine base. The silicone will secure the tubing and provide a watertight seal.
 - Provide support for tubing.

| Remote Condenser and Condensing Unit Refrigeration System Installation | | | |
|---|-------------------------|-------------------------|---|
| Each ice machine head section ships from the factory with a refrigerant charge appropriate for the entire system operation. The serial tag on the ice machine indicates the refrigerant charge. | | | |
| QuietQube® Ice Machine | Remote Condenser | Line Set* | Additional Refrigerant Charge for 50' to 100' (15 to 30 Meter) Line Sets |
| IF0600C IBF0620C | CVDF0600 | RC-21 RC-31 RC-51 | 1.5 lbs - 680 g |
| IBF0820C IF0900C | CVDF0900 | | 2 lbs - 907 g |
| IBT1020C | CVDT1200 | | 2 lbs - 907 g |
| IT1200C | | | 2 lbs - 907 g |
| IF1400C | CVDF1400 | RC-20 | 2 lbs - 907 g |
| IF1800C | CVDF1800 | RC-30 RC-50 | 2 lbs - 907 g |
| IF2100C | CVDF2100 | RC-23 RC-33 RC-53 | 4 lbs - 1814 g |

| *Line Set | Suction Line | Liquid Line | Minimum Insulation Thickness |
|--------------------|---------------------|--------------------|--|
| RC 21/31/51 | 5/8 inch 16 mm | 3/8 inch 10 mm | 1/2" (13 mm) Suction Line 1/4" (7 mm) Liquid Line |
| RC 20/30/50 | 3/4 inch 19 mm | 1/2 inch 13 mm | 1/2" (13 mm) Suction Line 1/4" (7 mm) Liquid Line |
| RC 23/33/53 | 3/4 inch 19 mm | 5/8 inch 16 mm | 1/2" (13 mm) Suction Line 1/4" (7 mm) Liquid Line |

▲Warning

Installation of a QuietQube® Condensing Unit may require the use of special equipment for placement. Trained and qualified personnel are required for proper rigging and lifting. Holes are provided on the corners of the condensing unit to allow the use of lifting shackles.

Important

Manitowoc remote systems are only approved and warranted as a complete new package. Warranty on the refrigeration system will be void if a new ice machine head section is connected to pre-existing (used) tubing or condensing units or vice versa.

Remote Condenser Models

| Ice Machine | Remote Condenser | Additional Amount of Refrigerant to Be Added to Nameplate Charge for 50' to 100' (15 to 30 Meter) Line Sets |
|-------------|------------------|---|
| IF0500N | JCF0500 | 1.5 lbs - 680 g |
| IT0500N | JCT0500 | 1.5 lbs - 680 g |
| IF0600N | JCF0900 | 1.5 lbs - 680 g |
| IF0900N | JCF0900 | 2 lbs - 907 g |
| IT1200N | JCT1200 | 2 lbs - 907 g |
| IT1500N | JCT1500 | 2 lbs - 907 g |
| IT1900N | JCT1500 | 2 lbs - 907 g |

| Line Set | Discharge Line | Liquid Line | Model |
|-------------------------|---------------------|-----------------------|-------------------------------|
| RT 20/35/50 R404A | 1/2 inch (13 mm) | 5/16 inch (7.9 mm) | IF0500N IF0600N IF0900N |
| RT 20/35/50 R410A | 1/2 inch (13 mm) | 5/16 inch (7.9 mm) | IT0500N IT1200N |
| RL 20/35/50 R410A | 1/2 inch (13 mm) | 3/8 inch (9.5 mm) | IT1500N IT1900N |

NOTE: R404A line sets have white protective caps and R410A line sets have pink protective caps.

⚠ Warning

Potential Personal Injury Situation

The ice machine head section contains the refrigerant charge. Installation and brazing of the line sets must be performed by a properly trained and EPA certified refrigeration technician aware of the dangers of dealing with refrigerant charged equipment.

CALCULATING INSTALLATION DISTANCES

Line Set Length

The maximum tubing length is 100 feet (30 meters).

Line Set Rise/Drop

The maximum rise is 35 feet (10.7 meters).

The maximum drop is 15 feet (4.5 meters).

Notice

If a line set has a rise followed by a drop, another rise cannot be made. Likewise, if a line set has a drop followed by a rise, another drop cannot be made.

Calculated Line Set Distance

The maximum calculated distance is 150 feet (45 meters).

Line set rises, drops, horizontal runs (or combinations of these) in excess of the stated maximums will exceed compressor start-up and design limits. This will cause poor oil return to the compressor. Make the following calculations to make sure the line set layout is within specifications.

1. Insert the **measured rise** into the formula below. Multiply by 1.7 to get the **calculated rise**.
2. Insert the **measured drop** into the formula below. Multiply by 6.6 to get the **calculated drop**.
3. Insert the **measured horizontal distance** into the formula below. No calculation is necessary.

4. Add together the **calculated rise**, **calculated drop**, and **horizontal distance** to get the **total calculated distance**. If this total exceeds 150 feet (45 meters), move the condenser/condensing unit to a new location and perform the calculations again.

Maximum Line Set Distance Formula

Step 1.

Measured Rise (R) 35 feet (10.7 meters)

Maximum _____ x 1.7 =
 _____ Calculated Rise

Step 2.

Measured Drop (D) 15 feet (4.5 meters)

Maximum _____ x 6.6 =
 _____ Calculated Drop

Step 3.

Measured Horizontal Distance (H) 100 feet (30 meters) Maximum

_____ Horizontal Distance

Step 4.

Total Calculated Distance 150 feet (45 meters) Maximum

_____ Total Calculated Distance

Notice

The refrigeration system warranty will not apply if the Manitowoc Ice Machine and Manitowoc CVD Condensing Unit are not installed according to specifications. This warranty also will not apply if the refrigeration system is modified with a condenser, heat reclaim device, or other parts or assemblies not approved by Manitowoc.

REMOTE CONDENSER MODELS

Step 1 Secure the Condenser.

Through-holes are provided to secure the condenser to a curb, rack or wooden timber.

▲Warning

The ice machine head section contains refrigerant charge. The ice machine head section contains refrigeration valves that must remain closed until proper installation of the line sets is completed.

▲Warning

Electrical power to the ice machine head section, condensing unit or condenser must be disconnected before proceeding.

Step 2 Route the Refrigeration Tubing.

Route the refrigeration tubing between the ice machine head section and the condenser.

- Maximum line set exposed on rooftop is 25% of total line set length.
- A qualified person must perform all roof penetrations.
- Interconnecting wire must be routed between the ice machine and condenser.

Step 3 Connect the Line Set.

In most cases, by routing the line set properly, shortening will not be necessary. When shortening or lengthening is required, do so before connecting the line set to the ice machine or the remote condenser. This prevents the loss of refrigerant in the ice machine or condenser.

The quick connect fittings on the line sets are equipped with access valves. Use these valves to recover any vapor charge from the line set.

When lengthening or shortening lines, follow good refrigeration practices, purge with nitrogen and insulate all tubing. Do not change the tube sizes. Evacuate the lines and place about 5 oz (145 grams) of vapor refrigerant charge in each line.

1. Remove the dust caps from the line set, condenser and ice machine.
2. Apply refrigeration oil to the threads on the quick-disconnect couplers before connecting them to the condenser.
3. Carefully thread the female fitting to the condenser or ice machine by hand, then tighten the couplings with a wrench until they bottom out.
4. Turn an additional quarter turn to ensure proper brass-to-brass seating. Torque to the following specifications:

| Liquid Line | Discharge Line |
|---------------------------------|---------------------------------|
| 10 - 12 ft lbs 13.5-16.2 N•m | 35 - 45 ft lbs 47.5-61.0 N•m |

5. Check all fittings and valve caps for leaks and reinstall and tighten caps.
6. Interconnecting line voltage wiring is used to energize and de-energize the condenser fan motor. The remote condenser voltage matches the ice machine head section voltage.

| Interconnecting Wiring Connections | |
|------------------------------------|------------------|
| Ice Machine | Remote Condenser |
| F1 | L1 |
| F2 | L2 |

Installation is finished for remote condenser models. Proceed to page 32 for start-up procedure.

QUIETQUBE MODELS

Step 1 Secure the Condensing Unit.

Through-holes are provided to secure the condensing unit to a curb, rack or wooden timber.

Step 2 Route the Refrigeration Tubing.

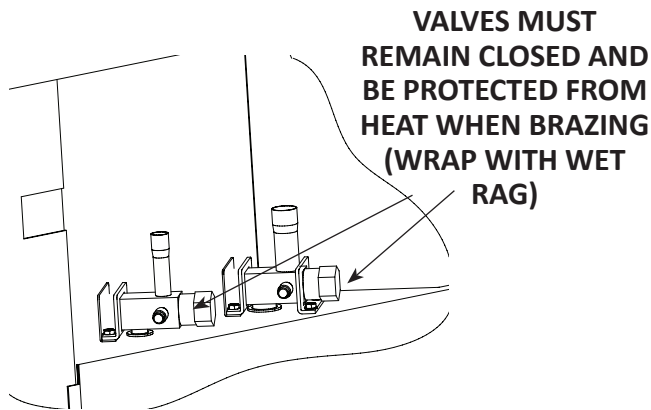
Route the refrigeration tubing between the ice machine head section and the condenser or CVD condensing unit.

- A suction line oil trap is required when rise is more than 20 feet (6 meters).
- Only one trap is allowed in the line set.
- Shorten the line set as required, do not coil line set.

Manitowoc S-Trap Kit

| Model | S-Trap Kit Number | Tubing Size |
|---|-------------------|---------------------|
| IBF0620C IBF0820C IBT1020C IF0600C IF0900C IT1200C | K00172 | 5/8 inch (16 mm) |
| IF1400C IF1800C IF2100C | K00166 | 3/4 inch (19 mm) |

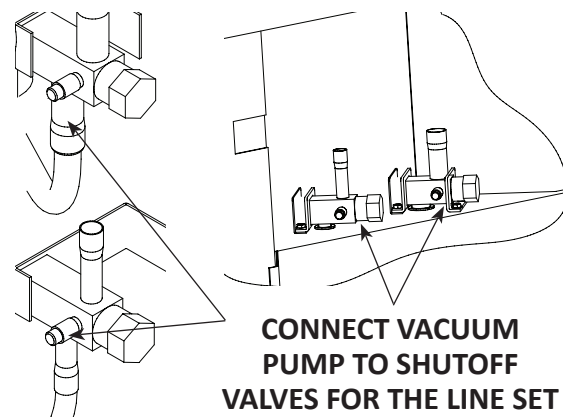
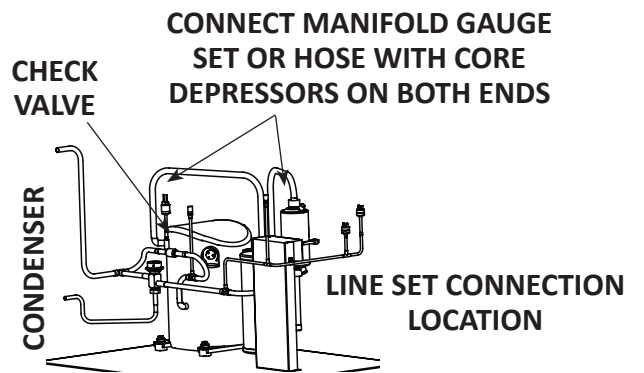
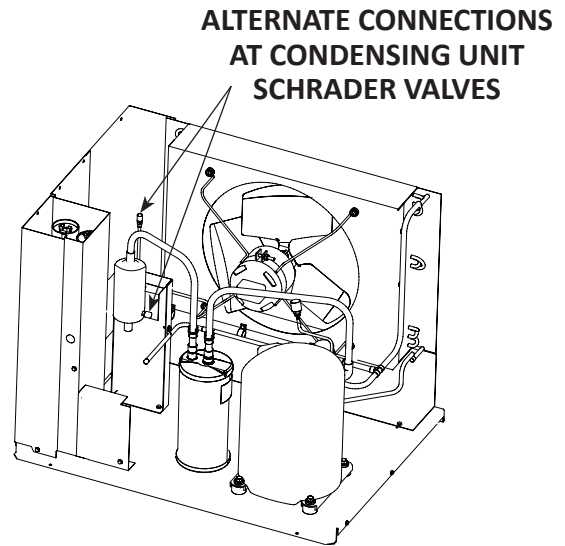
- Maximum amount of time the refrigeration system can be exposed to the atmosphere is 15 minutes.
- Purge line set with dry nitrogen while brazing.
- Shutoff valves for the line set on the ice machine must remain closed and be protected from heat during brazing.
- The condensing unit ships with a 50/50 mixture of nitrogen/helium.



Step 3 Pressure Test and Evacuate Line Set and CVD Condensing Unit.

- Shutoff valves for the line set must remain closed until pressure testing and evacuation are complete.
- Valve core removal tools that allow for removal and installation of the valve cores without removing hoses for the manifold gauge set are recommended to decrease the evacuation time.
- Pressure test at 150 psi (1000 kPa) for a minimum of 15 minutes.
- Minimum evacuation level is 500 microns.

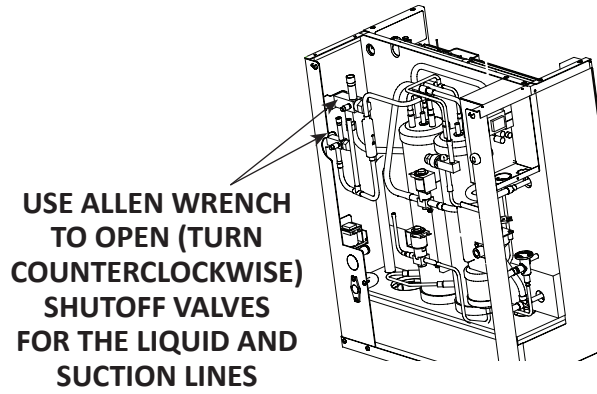
Pressure test the line sets and CVD Condensing Unit with 150 psi (1000 kPa) of dry nitrogen. Add nitrogen at the shutoff valves for the line set located at the back of the ice machine head section or from the access valves located in the CVD Condensing Unit. Complete the pressure test, verify no leaks are present and remove the nitrogen from the system before connecting the vacuum pump. Connect vacuum pump and evacuate system to 500 microns.



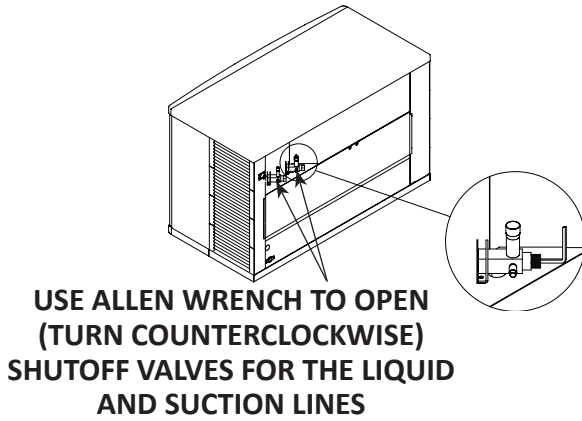
Step 4 Open Valves for the Line Set and Receiver.

You will not hear refrigerant flow when the valves are opened. Refrigerant will not flow until the ice machine is started and the solenoid valve opens.

- All valve caps must be reinstalled, tightened and leak-checked to assure no refrigerant leakage exists.
- Counterclockwise opens all valves. Open the shutoff valves for the suction and liquid lines.

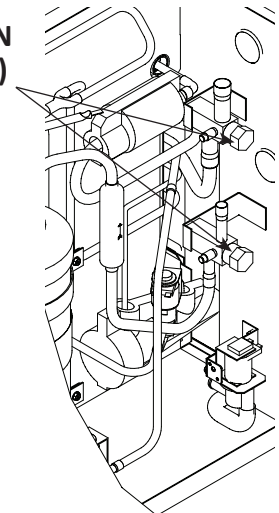


Ice Beverage Models



QuietQube Models

USE ALLEN WRENCH TO OPEN (TURN COUNTERCLOCKWISE) SHUTOFF VALVES FOR THE LIQUID AND SUCTION LINES



IF1400C/IF1800C/IF2100C

Notice

After opening suction, discharge and receiver service valves, refrigerant pressure will not be detected until the ice machine starts a freeze cycle and the solenoid valves energize.

Step 5 Leak-Check the Refrigeration System.

- A. Connect power to the ice machine head section - Do not connect power to the CVD condensing unit.
- B. Press the power switch and energize the ice machine for 60 seconds to equalize pressures.
- C. Disconnect power to the ice machine head section.
- D. Leak-check line set connections, S trap and all factory joints in head section and condensing unit.
- E. Connect power to the CVD condensing unit and allow system to pump down.

Step 6 Insulation Requirements.

- To prevent condensation, the entire suction line, including the shutoff valve, must be insulated.
- All insulation must be airtight and sealed at both ends.

The following insulation requirements prevent condensation at 90° F (32°C) ambient temperature and 90% relative humidity. If higher humidity is expected, increase insulation thickness:

| Suction Line | Liquid Line | Min. Insulation Thickness |
|---------------------|---------------------|--|
| 3/4 inch (19 mm) | 1/2 inch (13 mm) | Suction Line - 1/2" (13 mm) |
| 5/8 inch (16 mm) | 3/8 inch (10 mm) | Liquid Line - 1/4" (7 mm) |
| 3/4 inch (19 mm) | 5/8 inch (16 mm) | Suction Line - 3/4" (19 mm) Liquid Line - 1/4" (7 mm) |

Step 7 Insulation for the Suction Shutoff Valve.

The insulation for the suction shutoff valve is located in the plastic bag taped to the water curtain.

Step 8 Ice Beverage Models Only.

The thermostat probe must be moved from the shipping position to the ice-making position.

- The bin thermostat probe must be rotated down to enable ice contact and proper operation.
 - Verify probe wire does not interfere with the water curtain.
 - The control is preset and does not require programming.
1. Loosen thumbscrew securing probe.
 2. Rotate the probe from horizontal to vertical position.
 3. Tighten thumbscrew to secure probe.

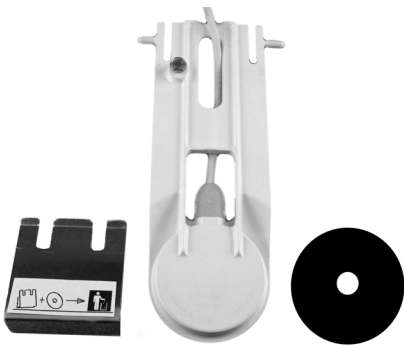
Starting the Ice Machine

Starting the ice machine and completing the Operational Checks are the responsibilities of the owner/operator.

Adjustments and maintenance procedures outlined in this manual are not covered by the warranty.

REMOVE ICE THICKNESS PROBE SHIPPING BRACKETS

Remove and discard shipping brackets before starting the ice machine.



Step 1 Ice machine must be programmed refer to “Setup Wizard” on page 37 for details.

Step 2 Refer to “Descaling and Sanitizing” on page 43 and clean and sanitize the ice machine and bin before placing in operation.

Step 3 Refer to “Ice Making Sequence of Operation” on page 39 for operational details.

MINIMUM/MAXIMUM SLAB WEIGHT

Adjust ice thickness to maintain the correct bridge thickness and “Minimum/Maximum Slab Weight” on page 41.

Warranty

For warranty information visit:

www.manitowocice.com/Service/Warranty

- Warranty Coverage Information
- Warranty Registration
- Warranty Verification

Warranty coverage begins the day the ice machine is installed.

WARRANTY REGISTRATION

Completing the warranty registration process is a quick and easy way to protect your investment.

Scan the QR code with your smart device or enter the link in a web browser to complete your warranty registration.



WWW.MANITOWOCICE.COM/SERVICE/WARRANTY#WARRANTY-REGISTRATION

Registering your product insures warranty coverage and streamlines the process if any warranty work is required.

Remote Ice Machine Usage with Non-Manitowoc Multi-Circuit Condensers

Warranty

The sixty (60) month compressor warranty, including thirty six (36) month labor replacement warranty, shall not apply when the remote ice machine is not installed within the remote specifications. The foregoing warranty shall not apply to any ice machine installed and/or maintained inconsistent with the technical instructions provided by Manitowoc Ice. Performance may vary from Sales specifications. ARI certified standard ratings only apply when used with a Manitowoc remote condenser.

If the design of the condenser meets the specifications, Manitowoc's only approval is for full warranty coverage to be extended to the Manitowoc manufactured part of the system. Since Manitowoc does not test the condenser in conjunction with the ice machine, Manitowoc will not endorse, recommend, or approve the condenser, and will not be responsible for its performance or reliability.

Important

Manitowoc warrants only complete new and unused remote packages. Guaranteeing the integrity of a new ice machine under the terms of our warranty prohibits the use of pre-existing (used) tubing or condensers.

Design & Burst Pressure

Design Pressure 600 psig - 4137 kPa

Burst Pressure 2500 psig - 17237 kPa

Head Pressure Control Valve

Do not use a fan cycling control to try to maintain discharge pressure. Compressor failure will result. Any remote condenser connected to a Manitowoc Ice Machine must have the OEM head pressure control valve installed. Manitowoc will not accept substitute "off the shelf" head pressure control valves.

Fan Motor

The condenser fan must be on during the complete ice machine freeze cycle (do not cycle on fan cycle control). The ice maker has a condenser fan motor circuit for use with a Manitowoc condenser. It is recommended that this circuit be used to control the condenser fan(s) on the multi-circuit condenser to assure it is on at the proper time. Do not exceed the rated amps for the fan motor circuit listed on the ice machine's serial tag.

Internal Condenser Volume

The multi-circuit condenser internal volume must not be less than or exceed that used by Manitowoc. Do not exceed internal volume and try to add charge to compensate, as compressor failure will result.

| Model | Minimum ft ³ (cm ³) | Maximum ft ³ (cm ³) |
|----------------------------|---|---|
| IT0500N IF0500N | 0.020 (566) | 0.030 (850) |
| IF0600N/IF0900N IT1200N | 0.045 (1274) | 0.060 (1699) |
| IT1500N/IT1900N | 0.085 (2407) | 0.105 (2973) |

Heat of Rejection

| Model | Peak | Average |
|---------|-------|---------|
| IF0500N | 6900 | 6100 |
| IT0500N | 6900 | 6100 |
| IF0600N | 13900 | 9000 |
| IF0900N | 16000 | 13000 |
| IT1200N | 24500 | 20700 |
| IT1500N | 27000 | 23000 |
| IT1900N | 30500 | 26100 |

Refrigerant Charge

The ice machine model/serial tag lists the refrigerant amount. Remote condensers and line sets contain a vapor charge only.

| Model | Amount | Type |
|---------|-------------------|-------|
| IF0500N | 6.0 lbs - 2.72 kg | R404A |
| IT0500N | 6.0 lbs - 2.72 kg | R410A |
| IF0600N | 6.5 lbs - 2.95 kg | R404A |
| IF0900N | 7 lbs - 3.18 kg | R404A |
| IT1200N | 7.5 lbs - 3.40 kg | R410A |
| IT1500N | 7.5 lbs - 3.40 kg | R410A |
| IT1900N | 8.0 lbs - 3.63 kg | R410A |

Model/serial plate information overrides all data listed in this chart.

Quick Connect Fittings

The ice machine and line sets come with quick connect fittings. It is recommended that matching quick connects (available through Manitowoc Distributors K00129) be installed in the multi-circuit condenser, and that a vapor “holding” charge, 5 oz. (150 ml), of proper refrigerant be added to the condenser prior to connection of the ice machine or line set to the condenser.

Section 3 Operation



Touch Screen Features

The Indigo® NXT control panel offers a series of pressure-sensitive buttons and an interactive touchscreen.

Buttons

Power Button: Provides On/Off functions for the ice machine.

Lock/Unlock Button: Allows or prevents touchscreen navigation.

Cleaning Button: Initiates a cleaning cycle. Refer to Section 4 for details.









Touchscreen

Home screen allows viewing of ice machine status, alerts and messages. Navigation with the touchscreen provides access to menu items, machine information, settings and event logs. Setup and Energy Saver settings can be adjusted along with access to service and troubleshooting information.

NOTE: Touchscreen is to be activated with finger tips only.

Icons: Provide status indication and allow navigation by pressing the icon.

HOME SCREEN ICON DESCRIPTIONS

| Icon | Description |
|---|---|
| <p>Home Screen</p>  | <p>Center portion of the screen displays the current condition of the ice machine - Making ice, bin full, program mode or machine off</p> |
| <p>Alert</p>  | <p>Alert icon with number of messages. Pressing this icon will display the alert log which will allow viewing and resetting of alerts</p> |
| <p>Message</p>  | <p>Notification icon with quantity of messages. Pressing this icon will display the routine maintenance reminder screen which will allow viewing and resetting of the reminder</p> |
| <p>Menu</p>  | <p>Menu icon will take you to the main menu</p> |
| <p>Information</p>  | <p>Information icon provides model and serial number, installation date and other information specific to the ice machine</p> |
| <p>Service Locator</p>  | <p>Provides contact information for your local service support - Default is the Manitowoc Ice website service locator</p> |
| <p>Lock/Unlock</p>  | <p>Indicates if screen is locked or unlocked</p> |
| <p>LuminIce</p>  | <p>Only visible when a LuminIce® II accessory is connected. Blue S - Normal operation Red S - Replace bulb Red/Blue alternating - Incorrect bulb installed</p> |

Performance Specifications

NOTE: The performance statistics are calculated based on the performance of the machine at 90 degree ambient temperature and 70 degree water temperature. The actual statistics may vary depending on your operating conditions.

Setup Wizard
























Screens will automatically advance after a selection is made or press the right arrow to advance one screen, press left arrow to go back one screen. All settings can be accessed and changed without the wizard by using menu screen navigation.

| Setup | Description |
|--|--|
| Press ON/OFF Button | On/Off button is used to start/stop ice making. |
| Enter Model Number | Only visible if model number can not be automatically identified. The ice machine will not start without model identification. |
| Select Language | Default is English. Scroll to select a different language. |
| Start Wizard | Setup wizard will guide ice machine programming. |
| Accessory Detection | Detects if Ice Level Sensor, LuminIce II or AuCS are connected. Checkmark = yes - X = no |
| USB Setup | Only used when setup features have been transferred to a USB drive. Skip screen by selecting right arrow. |
| Configure Date and Time Formats | Select Month/Day/Year or Day/Month/Year. Select 12 hour or 24 hour time format. |
| Set Time | Use arrows to set local time. |
| Set Date | Use arrows to set date for your location. |
| Units | Select standard or metric. |
| Brightness | Configure screen brightness during normal operation. |

| Setup | Description |
|---|---|
| Ice Program | Program ice machine run times or press right arrow to skip this setup. |
| Cleaning Reminder | Set descale or sanitize reminder or press right arrow to skip. |
| IAuCS Only when detected | Set frequency of operation when this accessory is installed. |
| Air Filter Air-cooled models only | Set to ON for self-contained air cooled models. |
| Water Usage | Factory default or Use less water for reverse osmosis systems or Use more water to improve clarity for unfiltered water |
| Water Filter | Select Yes or No. |
| LuminIce II Only when detected | 12 month reminder is automatically set. |
| Ice Level Sensor Only when detected | Reminder to rotate the sensor from shipping to operational position. |
| Wizard Complete | Press right arrow or home icon to return to home screen. |

Menu Screen Navigation

Select SETTINGS Icon from the Home Screen to access Main Menu screen.

| Energy  | Service  | Settings  | Reset Defaults  |
|--|--|--|--|
| Ice Program  | Data  | Language  | Require Setup Wizard |
| Water Usage  | Alert Log  | Reminders  | Backup Current Settings |
| Statistics  | Manual Harvest  | Time & Date  | Reset To Factory Defaults |
| | Control Board Replacement  | Units  | |
| | Diagnostics  | Brightness  | |
| | Contact Information  | USB  | |
| | USB  | *AuCS  | |
| | *AuCS  | | |
| | *Prime AuCS Pump  | | |
| * Only visible when this optional accessory is installed | | | |

Ice Making Sequence of Operation

The power button must be depressed and the water curtain/ice dampers must be in place on the evaporator before the ice machine will start.

Water Purge Cycle

The ice machine purges any remaining water from the water trough down the drain.

Prechill Cycle

The refrigeration system cools the evaporator before the water pump is energized.

Freeze Cycle

Water flows across the evaporator and the refrigeration system chills the evaporator. Ice builds on the evaporator and the freeze cycle continues until the ice thickness probe senses a sheet of ice has formed. The ice thickness probe signals the control board to start a harvest.

Harvest Cycle

Any remaining water is purged down the drain as refrigerant gas warms the evaporator. When the evaporator warms, the sheet of cubes slides off the evaporator and into the storage bin. If all cubes fall clear of the water curtain (or ice damper) the ice machine starts another freeze cycle.

Off Cycle

If the water curtain or ice damper are held open by ice cubes the ice machine shuts off. When the water curtain or ice damper closes, the ice machine starts a new cycle at the water purge.

Control Board Timers

The control board has the following non-adjustable timers:

- The ice machine control board will set its own install date after 100 freeze and harvest cycles.
- The ice machine is locked into the freeze cycle for 6 minutes before a harvest cycle can be initiated.
- The maximum freeze time is 35 minutes at which time the control board automatically initiates a harvest sequence.
- The maximum harvest time is 7 minutes, the control board will perform a water thaw cycle and then return the ice machine to the freeze cycle.

Service Faults

Service Faults are stored and indicated by the control board after three cycles. The number of cycles required to stop the ice machine varies for each Service Fault.

- Long Freeze Cycle - If the freeze time reaches 35 minutes, the control board automatically initiates a harvest cycle. If 6 consecutive 35 minute freeze cycles occur, the ice machine stops.
- Long Harvest Cycle - If the harvest time reaches 7 minutes, the control board automatically returns the ice machine to the freeze cycle. After 3 consecutive long harvest cycles the ice machine stops.

Refer to Section 5 if you receive an alert for Service Fault E01 or E02.

Safe Operation Mode

Allows the ice machine to operate up to 72 hours if the ice thickness probe and/or water level probe sensors fail.

- When the control board starts the safe mode, an alert is flashed on the display to notify the end-user they have a production problem.
- The control board automatically initiates and monitors the safe mode. The control will automatically exit the safe mode if a normal signal is received from the input.
- After 72 hours, the control board will enter a standby mode and turn off.

NOTE: The control board needs a five cycle history to operate safe mode. If five cycles have never been successfully completed the ice machine will shut-off.

Water Assist Harvest

When the damper/curtain does not open within 3.5 minutes in the harvest cycle the following occurs:

- 3.5 minutes - The water inlet valve energizes until water touches the high water level probe.
- 4 minutes - The water pump energizes.
- 6.5 to 7 minutes - The water dump valve energizes.

Water Thaw Cycle

When the damper/curtain does not open during the 7 minute harvest cycle the following water thaw cycle occurs:

- 7 minutes - The compressor, harvest solenoid valve and dump valve de-energize.
 1. The water pump remains energized and the water inlet valve energizes until water touches the high water level probe.
 2. Water is circulated over the evaporator.
 3. Water is circulated, dumped and refilled to the high water level probe for approximately 1 hour.
- At the end of the thaw cycle the ice machine will start another freeze cycle (approximately 1 - 1.75 hour).

Minimum/Maximum Slab Weight

Adjust ice thickness to meet chart specifications.

| Model | Minimum Ice Weight Per Cycle lbs Grams | Maximum Ice Weight Per Cycle lbs Grams |
|---------------------------------|--|--|
| IF0300 IT0300 | 2.40 lbs 1089 grams | 2.80 lbs 1270 grams |
| IT0420 IT0450 IP0520 IT0620C | 3.40 lbs 1542 grams | 3.90 lbs 1769 grams |
| IT0500 IF0500 IP0500 | 4.60 lbs 2087 grams | 5.20 lbs 2359 grams |
| IF0600 IT0750 | 4.12 lbs 1869 grams | 4.75 lbs 2155 grams |
| IBF0820C | 5.75 lbs 2608 grams | 6.50 lbs 2948 grams |
| IF0900 IT0900 | 6.20 lbs 2812 grams | 7.20 lbs 3266 grams |
| IT1200 IBT1020C | 7.50 lbs 3402 grams | 8.20 lbs 3719 grams |
| IF1400C | 12.00 lbs 5443 grams | 14.00 lbs 6350 grams |
| IT1500 | 13.20 lbs 4649 grams | 14.80 lbs 5216 grams |
| IF1800C | 15.5 lbs 7031 grams | 16.75 lbs 7598 grams |
| IT1900 | 13.20 lbs 5987 grams | 14.80 lbs 6713 grams |
| IF2100C | 16.00 lbs 7257 grams | 17.25 lbs 7824 grams |

Important

Routine adjustments and maintenance procedures are not covered by the warranty.

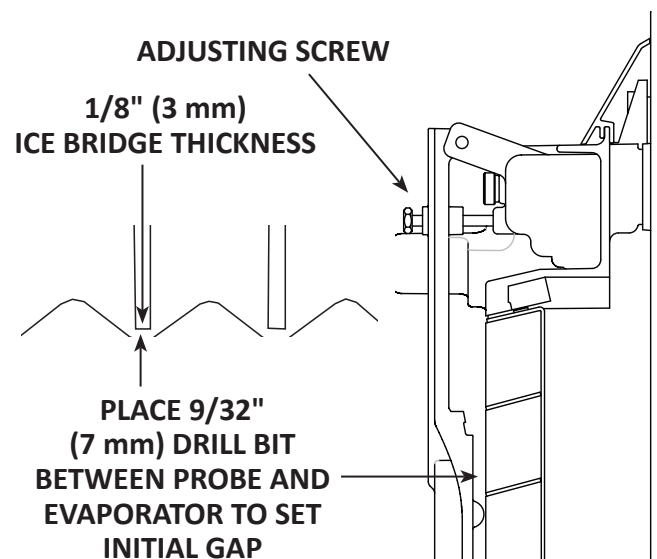
Ice Thickness Check

After a harvest cycle, inspect the ice cubes in the ice storage bin. The ice thickness probe is factory-set to maintain the ice bridge thickness at 1/8" (3 mm).

NOTE: Make sure the water curtain is in place when performing this check. It prevents water from splashing out of the water trough.

1. Inspect the bridge connecting the cubes. It must be approximately 1/8" (3 mm) thick.
2. If adjustment is necessary, turn the ice thickness probe adjustment screw clockwise to increase bridge thickness, counterclockwise to decrease bridge thickness. Set a 7 mm (9/32") gap between ice thickness probe and evaporator as starting point, then adjust to achieve a 1/8" (3 mm) bridge thickness.

NOTE: Turning the adjustment one-third of a turn will change the ice thickness about 1/16" (1.5 mm).

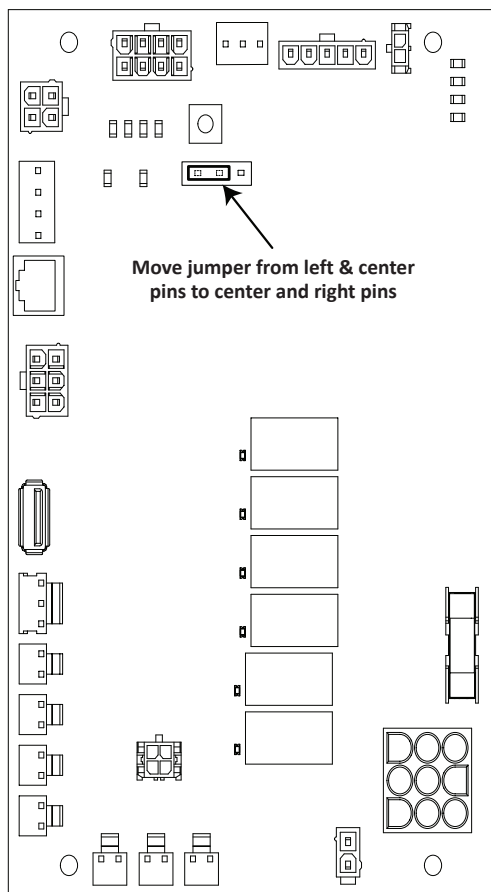


Verify the ice thickness probe wire doesn't restrict probe movement.

Reverse Osmosis or Deionized Water Usage

When using water with low total dissolved solid content (low TDS) the water level probe sensitivity can be increased by moving the jumper over one pin.

The Electronic Control Board diagram shows the default position of the jumper covering the left and center pins. Moving the jumper to the center and right pins and enabling R.O. menu “Use less water with reverse osmosis” (Settings/Energy/Water Usage/Use Less Water With Reverse Osmosis) will increase the sensitivity of the water level probe.



Section 4 Maintenance

Descaling and Sanitizing

General

You are responsible for maintaining the ice machine in accordance with the instructions in this manual. Maintenance procedures are not covered by the warranty.

Descale and sanitize the ice machine every six months for efficient operation. If the ice machine requires more frequent descaling and sanitizing, consult a qualified service company to test the water quality and recommend appropriate water treatment. An extremely dirty ice machine must be taken apart for descaling and sanitizing.

Manitowoc Ice Machine Cleaner/Descaler and Sanitizer are the only products approved for use in Manitowoc ice machines.

Ice Machine Inspection

Check all water fittings and lines for leaks. Also, make sure the refrigeration tubing is not rubbing or vibrating against other tubing, panels, etc.

Do not put anything (boxes, etc.) in front of the ice machine. There must be adequate airflow through and around the ice machine to maximize ice production and ensure long component life.

Exterior Cleaning

Clean the area around the ice machine as often as necessary to maintain cleanliness and efficient operation.

Wipe surfaces with a damp cloth rinsed in water to remove dust and dirt from the outside of the ice machine. If a greasy residue persists, use a damp cloth rinsed in a mild dish soap and water solution. Wipe dry with a clean, soft cloth.

The exterior panels have a clear coating that is stain resistant and easy to clean. Products containing abrasives will damage the coating and scratch the panels.

- Never use steel wool or abrasive pads for cleaning.
- Never use chlorinated, citrus based or abrasive cleaners on exterior panels and plastic trim pieces.

Remedial Cleaning Procedure

- This procedure descales all components in the water flow path, and is used between the bi-yearly detailed descaling and sanitizing procedure.

Detailed Descaling/Sanitizing Procedure

This procedure must be performed a minimum of once every six months.

- The ice machine and bin must be disassembled descaled and sanitized.
- All ice produced during the descaling and sanitizing procedures must be discarded.

⚠ Caution

Use only Manitowoc approved Ice Machine Cleaner/De-scaler and Sanitizer for this application (Manitowoc Cleaner/De-scaler part number 9405463 and Manitowoc Sanitizer part number 9405653). It is a violation of Federal law to use these solutions in a manner inconsistent with their labeling. Read and understand all labels printed on bottles before use.

Detailed Descaling and Sanitizing Procedure

Ice machine cleaner/descaler is used to remove lime scale and mineral deposits. Ice machine sanitizer disinfects and removes algae and slime.

NOTE: Although not required and dependent on your installation, removing the ice machine top cover may allow easier access.

Step 1 Open the front door to access the evaporator compartment. Ice must not be on the evaporator during the descaling/sanitize cycle. Follow one of the methods below:

- Press the power switch at the end of a harvest cycle after ice falls from the evaporator(s).
- Press the power switch and allow the ice to melt.

Notice

Never use anything to force ice from the evaporator. Damage may result.

Step 2 Remove all ice from the bin/dispenser.

Step 3 Press the Clean button and select “Turn off when complete”. Water will flow through the water dump valve and down the drain. Wait approximately 1 minute until the water trough refills and the display indicates Add Chemical. Add the proper amount of ice machine cleaner/descaler to the water trough by pouring between the water curtain and evaporator, then confirm the chemical was added.

⚠ Caution

Do not mix Cleaner/Descaler and Sanitizer solutions together. It is a violation of Federal law to use these solutions in a manner inconsistent with their labeling.

⚠ Warning

Wear rubber gloves and safety goggles (and/or face shield) when handling Ice Machine Cleaner/Descaler or Sanitizer.

| Model | Amount of Cleaner/Descaler |
|--|----------------------------|
| IF0300/IT0300/IT0420/ IP0520/IT0620 | 3 oz (90 ml) |
| IT0450/IT0500/IF0500 IP0500/IF0600/IT0750 IF0900/IT0900/IT1200 | 5 oz (150 ml) |
| IBF0620C/IBF0820C IBT1020C | 5 oz (150 ml) |
| IF1400C/IT1500/IT1700 IF1800C/IT1900/IF2100C | 9 oz (265 ml) |

Step 4 Wait until the cycle is complete (approximately 24 minutes). Then disconnect power to the ice machine (and dispenser when used).

▲ Warning

Disconnect the electric power to the ice machine at the electric service switch box.

Step 5 Remove parts for descaling.

Notice

Refer to parts removal page 47. Continue with Step 6 when the parts have been removed.

Step 6 Mix a solution of cleaner/descaler and lukewarm water. Depending upon the amount of mineral buildup, a larger quantity of solution may be required. Use the ratio in the table below to mix enough solution to thoroughly descale all parts.

| Solution Type | Water | Mixed With |
|------------------|-------------|---------------------------------|
| Cleaner/Descaler | 1 gal (4 L) | 16 oz (475 ml) cleaner/descaler |

Step 7 Use half of the cleaner/descaler & water mixture to descale all components. Use caution not to expose electrical connectors to liquid and soak parts for 5 minutes (15 - 20 minutes for heavily scaled parts). The solution will foam when it contacts lime scale and mineral deposits; once the foaming stops, use a soft-bristle nylon brush, sponge or cloth (NOT a wire brush) to carefully descale the parts. When descaling is complete rinse all removed components with clean water

Step 8 While components are soaking, use half of the solution to descale all food zone surfaces of the ice machine and bin (or dispenser). Use a nylon brush or cloth to thoroughly descale the following ice machine areas:

- Side walls
- Base (area above water trough)
- Evaporator plastic parts - including top, bottom and sides
- Bin or dispenser

Rinse all areas thoroughly with clean water.

SANITIZING PROCEDURE

Step 9 Mix a solution of sanitizer and lukewarm water.

| Solution Type | Water | Mixed With |
|---------------|--------------|------------------------|
| Sanitizer | 3 gal (12 L) | 2 oz (60 ml) sanitizer |

Step 10 Use half of the sanitizer/ water solution to sanitize all removed components. Fill a spray bottle and use caution not to expose electrical connectors to liquid and liberally apply the solution to all surfaces of the removed parts or soak the removed parts in the sanitizer/water solution. Do not rinse parts after sanitizing.

Step 11 Use half of the sanitizer/water solution to sanitize all food zone surfaces of the ice machine and bin (or dispenser). Use a spray bottle to liberally apply the solution. When sanitizing, pay particular attention to the following areas:

- Side walls
- Base (area above water trough)
- Evaporator plastic parts - including top, bottom and sides
- Bin or dispenser

Do not rinse the sanitized areas.

Step 12 Replace all removed components back into their original configuration and wait 20 minutes.

Notice

When re-installing the water level probe, ensure the rubber gasket is sealed against the base of the ice machine and that any electrical connectors or wires remain free from moisture.

Step 13 Press the Clean button and select “Make ice when complete”. Water will flow through the water dump valve and down the drain. Wait approximately 1 minute until the water trough refills and the display indicates Add Chemical. Add the proper amount of ice machine sanitizer to the water trough by pouring between the water curtain and evaporator, then confirm the chemical was added.

| Model | Amount of Sanitizer |
|---|---------------------|
| IF0300/IT0300/IT0420/IT0450 IT0500/IF0500/IP0500/IP0520 IF0600/IT0620/IBF0620C IT0750/IBF0820C/IF0900 IT0900/IT1200 | 3 oz (90 ml) |
| IBT1020C | 3.5 oz (104 ml) |
| IT1500/IT1900 | 6 oz (180 ml) |
| IF1400C/IF1800C/IF2100C | 12 oz (355 ml) |

Step 14 Close and secure the front door. The ice machine will automatically start ice making after the sanitize cycle is complete (approximately 24 minutes).

Parts Removal for Detailed Descaling and Sanitizing

Single evaporator is shown; Each evaporator will have a distribution tube and water curtain/damper.

A. Remove the water curtain(s)

- Gently flex the curtain in the center and remove it from the right side.
- Slide the left pin out.

B. Remove the ice thickness probe

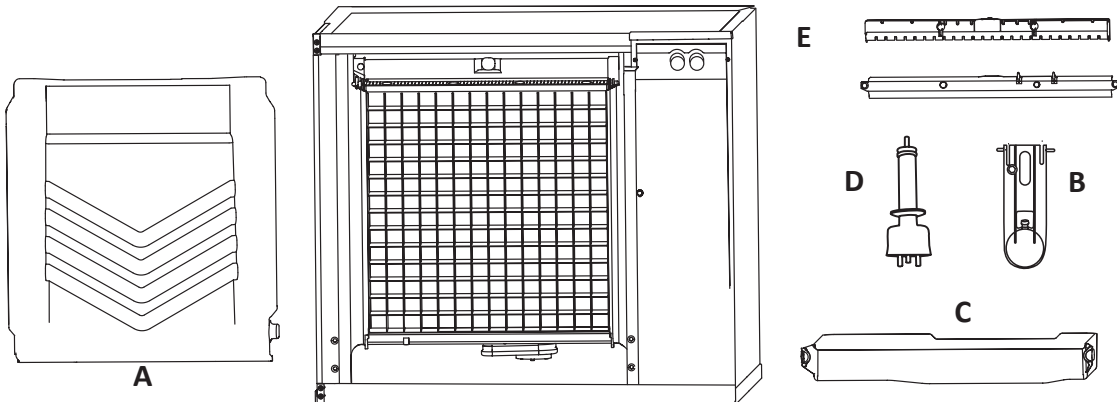
- Compress the hinge pin on the top of the ice thickness probe.
- Pivot the ice thickness probe to disengage one pin then the other. The ice thickness probe can be descaled and sanitized at this point without complete removal. If complete removal is desired, disconnect the ice thickness control wiring from the control board.

Notice

Electrical connector must never be exposed to any liquids.

C. Remove the water trough

- Depress tabs on right and left side of the water trough.
- Allow front of water trough to drop as you pull forward to disengage the rear pins.



D. Remove the water level probe

- Pull the water level probe straight down to disengage.
- Lower the water level probe until the wiring connector is visible.
- Disconnect the wire lead from the water level probe.
- Remove the water level probe from the ice machine.

Notice

Electrical connector must never be exposed to any liquids.

E. Remove the water distribution tube(s)

NOTE: Thumbscrews for the distribution tube are retained to prevent loss. Loosen thumbscrews, but do not pull thumbscrews out of distribution tube.

- Loosen the two outer screws (do not remove screws completely because they are retained to prevent loss) and pull forward on the distribution tube to release from slip joint.
- Disassemble distribution tube by loosening the two (2) middle thumbscrews and dividing the distribution tube into two pieces.

Remedial Cleaning Procedure

This procedure descales all components in the water flow path, and is used to descale the ice machine between the bi-yearly detailed descaling and sanitizing procedure.

Ice machine cleaner/descaler is used to remove lime scale and mineral deposits. Ice machine sanitizer disinfects and removes algae and slime.

NOTE: Although not required and dependent on your installation, removing the ice machine top cover may allow easier access.

Step 1 Ice must not be on the evaporator during the clean/sanitize cycle. Follow one of the methods below:

- Press the power switch at the end of a harvest cycle after ice falls from the evaporator(s).
- Press the power switch and allow the ice to melt.

Notice

Never use anything to force ice from the evaporator. Damage may result.

Step 2 Open the front door to access the evaporator.

Step 3 Press the Clean button and select “Make ice when complete”. Water will flow through the water dump valve and down the drain. Wait approximately 1 minute until the water trough refills and the display indicates Add Chemical. Add the proper amount of ice machine descaler to the water trough by pouring between the water curtain and evaporator, then confirm the chemical was added.

| Model | Amount of Cleaner/Descaler |
|---|----------------------------|
| IF0300/IT0420 IP0520/IT0620 | 3 oz (90 ml) |
| IT0450/IT0500/IF0500 IP0500/IF0600 IT0750/IF0900/IT0900 IT1200 | 5 oz (150 ml) |
| IBF0620C/IBF0820C IBT1020C | 5 oz (150 ml) |
| IF1400C/IT1500 IF1800C IT1900/IF2100C | 9 oz (265 ml) |

Step 4 Close and secure the front door. The ice machine will automatically start ice-making after the clean cycle is complete (approximately 24 minutes).

Cleaning the Air Filter and Condenser

The washable filter on self-contained ice machines is designed to catch dust, dirt, lint and grease. Clean the filter once a month with mild soap and water.

A dirty condenser restricts airflow, resulting in excessively high operating temperatures. This reduces ice production and shortens component life.

▲Warning

Disconnect electric power to the ice machine at the electric service switch before cleaning the air filter or the condenser. The condenser fins are sharp; Use care when removing or installing the air filter.

- Clean the condenser at least every six months.
- Shine a flashlight through the condenser to check for dirt between the fins.
- Blow compressed air or rinse with water from the inside out (opposite direction of airflow).
- If dirt still remains, call a service agent to clean the condenser.

Removal from Service/Winterization

All Models

1. Descale and sanitize the ice machine.
2. Turn off the water supply, disconnect and drain the incoming ice-making water line at the rear of the ice machine and drain the water trough.
3. Energize the ice machine, wait one minute for the water inlet valve to open and blow compressed air in both the incoming water and the drain openings in the rear of the ice machine to remove all water.

WATER-COOLED MODELS ONLY

- Disconnect the incoming water and drain lines from the water-cooled condenser.
- Insert a large screwdriver between the bottom spring coils of the water regulating valve and pry open the Water Regulating Valve.
- Hold the valve open and blow compressed air through the condenser until no water remains.

All Models

4. Press the power switch and disconnect electrical power at the main disconnect/circuit breaker.
5. Fill spray bottle with sanitizer and spray all interior food zone surfaces. Do not rinse and allow to air dry.
6. Replace all panels.

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Section 5 Troubleshooting

Before Calling for Service Checklist

If a problem arises during operation of your ice machine, follow the checklist below before calling service. Routine adjustments and maintenance procedures are not covered by the warranty.

| Problem | Possible Cause | To Correct |
|---|--|--|
| Ice machine does not operate. | No electrical power to the ice machine and/or condensing unit. | Replace the fuse/reset the breaker/turn on the main switch. |
| | High pressure cutout tripping. | Clean condenser coil. (See page 49) |
| | Energy Saver or other field entered programming is stopping ice machine. | Reset to factory defaults. |
| | Water curtain off or stuck open. | Water curtain must be installed and swinging freely. |
| | Ice machine is not turned on. | Press power button, display must indicate "Making Ice". |
| | IB Models Only - Dispenser ice level thermostat is open. | Adjust thermostat to maintain correct dispenser level. |
| Ice machine stops, and can be restarted by pressing the power switch. | Service Fault feature stopping the ice machine. | Refer to "Service Faults" on page 53. |
| Ice machine does not release ice or is slow to harvest. | Ice machine is dirty. | Descale and sanitize the ice machine. (See page 43) |
| | Ice machine is not level. | Level the ice machine. |
| | Low air temperature around ice machine head section. | Air temperature must be at least 35° (2°C). |
| | Fan cycle control does not de-energize condenser fan motor. | Call for service. |
| | Water regulating valve incorrectly adjusted or will not close. | Check for water at condenser drain outlet in harvest cycle. Contact a qualified service company to adjust/replace valve if water is present. |

| Problem | Possible Cause | To Correct |
|--|---|--|
| Ice machine does not cycle into harvest mode. | The six-minute freeze time lock-in has not expired yet. | Wait for the freeze lock-in to expire. |
| | Ice thickness probe is dirty. | Descale and sanitize the ice machine. (See page 43) |
| | Ice thickness probe is disconnected. | Connect the probe to the control board. |
| | Ice thickness probe is out of adjustment. | Adjust the ice thickness probe. (See page 41) |
| | Uneven ice fill (thin at the top of evaporator). | Verify sufficient water level in sump trough. Contact a qualified service company to check refrigeration system. |
| Ice quality is poor (soft or not clear). | Poor incoming water quality. | Contact a qualified service company to test the quality of the incoming water and make appropriate filter recommendations. |
| | Water filtration is poor. | Replace the filter. |
| | Ice machine is dirty. | Descale and sanitize the ice machine. (See page 43) |
| | Water dump valve is not working. | Disassemble and clean the water dump valve. |
| | Water softener is working improperly (if applicable). | Repair the water softener. |
| Ice machine produces shallow or incomplete cubes, or the ice fill pattern on the evaporator is incomplete. | Ice thickness probe is out of adjustment. | Adjust the ice thickness probe. (See page 41) |
| | Water trough level is too low. | Check the water level probe position. |
| | Water inlet valve filter screen is dirty. | Remove the water inlet valve and clean the filter screen. |
| | Water filtration is poor. | Replace the filter. |
| | Hot incoming water. | Connect the ice machine to a cold water supply. (See page 22) |
| | Water inlet valve is not working. | Replace the water inlet valve. |
| | Incorrect incoming water pressure. | Water pressure must be 20 psi - 80 psi (140 kPa - 550 kPa). |
| | Ice machine is not level. | Level the ice machine. |

| Problem | Possible Cause | To Correct |
|-------------------|---|---|
| Low ice capacity. | Water inlet valve filter screen is dirty. | Remove the water inlet valve and clean the filter screen. |
| | Incoming water supply is shut off. | Open the water service valve. |
| | Water inlet valve stuck open or leaking. | Press the power button and turn off the ice machine, if water continues to enter water trough, replace the water inlet valve. |
| | The condenser is dirty. | Clean the condenser. |
| | High air temperature entering condenser. | Refer to minimum/maximum air temperature chart for your model on page 14. |
| | The harvest assist air compressor is not functioning. | Call for service. |

Service Faults

In addition to the standard safety controls, such as the high pressure cutout, your Manitowoc ice machine features built-in service faults which will stop the ice machine if conditions arise which could cause a major component failure.

Before calling for service, re-start the ice machine using the following procedure:

1. Press the power button. The display reads "Off". Press the power button again, and the display reads "Making Ice".
 - A. If a service fault has stopped the ice machine, it will restart after a short delay. Proceed to step 2.
 - B. If the ice machine does not restart, see "Ice machine does not operate" on page 51.
2. Allow the ice machine to run to determine if the condition repeats.
 - A. If the ice machine stops again, the condition has repeated. Call for service.
 - B. If the ice machine continues to run, the condition has corrected itself. Allow the ice machine to continue running.

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Welbilt offers fully-integrated kitchen systems and our products are backed by KitchenCare® aftermarket parts and service. Welbilt's portfolio of award-winning brands includes Cleveland™, Convotharm®, Crem®, Delfield®, fitkitchen®, Frymaster®, Garland®, Kolpak®, Lincoln®, Manitowoc®, Merco®, Merrychef® and Multiplex®.

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